

Order No.

67 28591

## Acrylonitrile 0.5/a

**Standard Measuring Range** : 1 to 20 / 0.5 to 10 ppm  
**Number of Strokes (n)** : 10 / 20  
**Time for Measurement** : app. 2 min / app. 4 min  
**Standard Deviation** :  $\pm 15$  to 20 %  
**Colour Change** : yellow  $\rightarrow$  red

### Ambient Operating Conditions

**Temperature** : 0 to 40 °C  
**Absolute Humidity** : 2 to 15 mg H<sub>2</sub>O / L

### Reaction Principle

a)  $\text{CH}_2=\text{CH-CN} + \text{Cr}^{\text{VI}}$   $\rightarrow$  HCN  
b<sub>1</sub>) HCN +  $\text{HgCl}_2$   $\rightarrow$  HCl  
b<sub>2</sub>) HCl + Methyl red  $\rightarrow$  red reaction product

### Cross Sensitivity

No influence on the acrylonitrile concentration by 1,000 ppm acetone, 20 ppm benzene, 1,000 ppm ethyl acetate, 1,000 ppm ethanol, 10 ppm ethyl benzene, 1,000 ppm hexane, 50 ppm styrene or 100 ppm toluene.

Butadiene reacts with the oxidation layer; in the presence of butadiene, the acrylonitrile indication will be too low (e.g. up to -50% too low with 400 ppm butadiene).



ST-188-2001